

Domain**PYROMETALLURGICAL PROCESSING****Title:****Replace medium in a fluidised bed
roaster****Level: 2****Credits: 3****Purpose**

This unit standard is intended for those who carry out metallurgical processing operations. People holding credit for this unit standard are able to: Plan and prepare for medium replacement; determine medium replacement requirements; prepare to load medium; replace medium; and complete duties pertaining to the replacement of medium.

Special Notes

1. Entry information:

Prerequisite

- 1449 - *Comply with health, safety and environmental rules and regulations pertaining to processing operations; or demonstrated equivalent knowledge and skills.*
2. Assessment evidence may be collected from a real workplace or a simulated workplace in which pyrometallurgy operations are carried out.
 3. Safe working practices include day-to-day observation of safety policies and procedures and compliance with emergency procedures.
 4. Specifications refer to any, or all of the following: manufacturer's specifications and recommendations, and workplace specific requirements.
 5. Performance of all elements in this unit standard must comply with relevant regulatory, legislative, workplace requirements and/or manufacturers' specifications.
 6. Regulations and legislation, including subsequent amendments, relevant to this unit standard may include but are not limited to the following:
 - Labour Act, No. 11, 2007
 - Mineral Act, No. 33, 1992
 - Mine Health and Safety Regulations, 1999
 - Regulations relating to the Health and Safety of employees at work, 1997 and all industry specific regulations, legislations, code of practice, or code of conduct.

Quality Assurance Requirements

This unit standard and others within this subfield may be awarded by institutions which meet the accreditation requirements set by the Namibia Qualifications Authority and the Namibia Training Authority and which comply with the national assessment and moderation requirements. Details of specific accreditation requirements and the national assessment arrangements are available from the Namibia Qualifications Authority and the Namibia Training Authority. All approved unit standards, qualifications

and national assessment arrangements are available on the Namibia Training Authority website www.nta.com.na.

Elements and Performance Criteria

Element 1: Plan and prepare for medium replacement

Performance Criteria

- 1.1 Work instructions, including plans, specifications, quality requirements and operational details are obtained, explained, clarified and applied to the allocated task.
- 1.2 Safety and security requirements, including personal protective clothing and equipment are obtained from the site safety plan, workplace policies and procedures, explained, and applied to the allocated task.
- 1.3 Equipment, tools, accessories selected to carry out tasks are checked for consistency with the requirements of the job, their usability and any faults rectified or reported prior to commencement of work.
- 1.4 Environmental protection requirements are identified from the project environmental management plan and applied to the allocated task.
- 1.5 Work area is inspected and prepared according to workplace procedures.

Element 2: Determine medium replacement requirements

Performance Criteria

- 2.1 Workplace hazards and associated risks are identified, minimised or eliminated according to workplace procedures and legislative requirements.
- 2.2 Lock-out, roaster access and exit are checked and confirmed according to workplace procedures.
- 2.3 The medium load is examined, deteriorated medium is removed and replacement requirements are determined according to workplace procedures.
- 2.4 Minimum production down time, as a result of the replacement operation, is ensured.

Element 3: Prepare to load medium

Performance Criteria

- 3.1 Workplace hazards and associated risks are identified, minimised or eliminated according to workplace procedures and legislative requirements.
- 3.2 The quality and quantity of the replacement medium are verified according to workplace procedures.
- 3.3 Lock-out procedures pertaining to the replacement operation are adhered to according to workplace procedures.

- 3.4 Minimum production down time, as a result of the replacement operation, is ensured.

Element 4: Replace medium

Performance Criteria

- 4.1 Workplace hazards and associated risks are identified, minimised or eliminated according to workplace procedures and legislative requirements.
- 4.2 Replacement of medium is carried out according to workplace procedures.
- 4.3 Minimum production down time, as a result of the replacement operation, is ensured.
- 4.4 If necessary, corrective and/or reporting actions are taken according to workplace procedures.

Element 5: Complete duties pertaining to the replacement of medium

Range

Housekeeping may include but is not limited to ensure the work area is ready for next user; remove work materials to designated locations; correctly identify waste and re-usable material; and remove waste and re-usable materials to designated locations.

Performance Criteria

- 5.1 The roaster is cleared for production and redundant medium is dealt with according to workplace procedures.
- 5.2 Task-specific tools, personal protective and safety equipment, are cleaned, maintained and stored for further use according to workplace procedures.
- 5.3 Good housekeeping practices are maintained according to workplace procedures.
- 5.4 Reporting and recording requirements are met according to workplace procedures.
- 5.5 Work related documents are completed according to job requirements and workplace procedures.

Registration Data

Subfield:	Metallurgy
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